

SYSTEM FOR WELDING CYLINDERS — SEAMER



Pandjiris Model 60E5.2-30 External Longitudinal Seamer

- 60" Welding Length plus 3" overtravel at each end
- Part Configuration: Cylinders 5.2" ID to 30" OD, flat sheets, and other configurations that can be placed on the mandrel without structural interference.
- Model VSC-15-3 Precision Welding Carriage
- EZ-Link PVSC-L Controller automates entire weld sequence
- Lincoln Electric SAW package
- Weld Engineering Flux Recovery/ Feed System

Loading Cart
Manual height adjustable scissors lift cart on V-groove casters.



SYSTEM FOR WELDING CYLINDERS — WELD LATHE



- Supports and rotates workpieces up to 1,000 lb.
- 5 Tons clamp force head pressure on tail stock
- Welds both end cap seams simultaneously
- Two pneumatic work supports ease alignment of workpiece
- EZ-Link PVSC-C Controller automates entire weld sequence
- Custom fixturing to support & locate heads.
- (2) Lincoln Electric SAW packages
- (2) Weld Engineering Flux Recovery/Feed Systems
- (2) Cylcomatic Seamtracking Systems

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PANDJIRIS®
#1 in Fixed Welding Automation